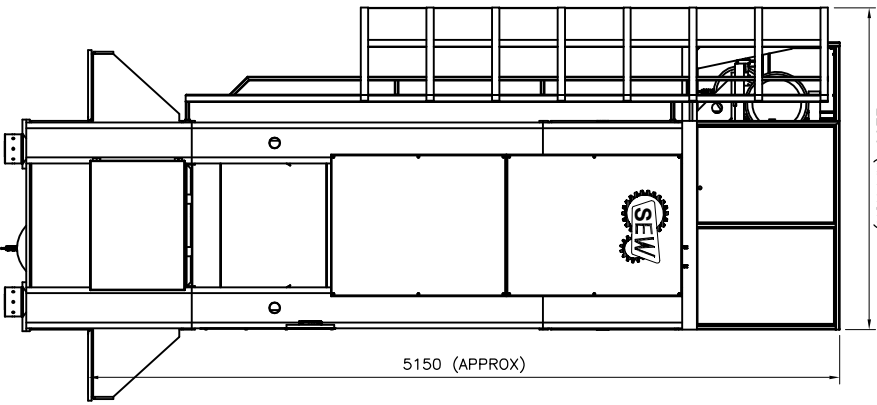


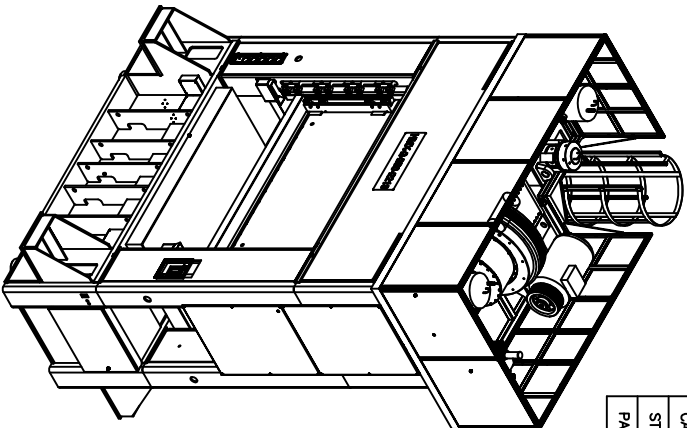
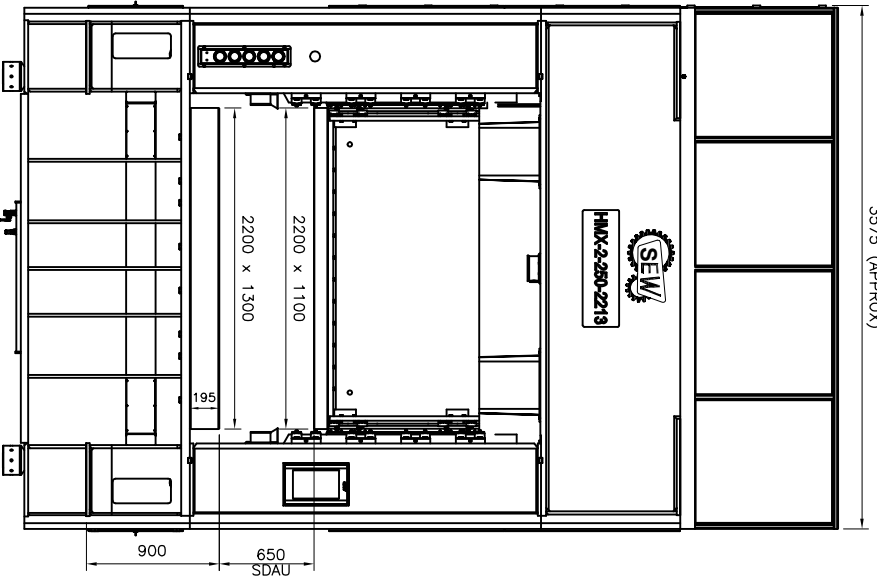
EIGHT POINT GIBBING

2200 (APPROX)

3575 (APPROX)



5150 (APPROX)



SPECIFICATION OF HMX-2-250

DESCRIPTION	UNIT	VALUE
PRESS FORCE CAPACITY ● 6.5 mm FBOS	kN(t)	2500(250)
NUMBER OF SUSPENSION	-	2
STROKE LENGTH	mm	150
STROKE PER MINUTE (VARIABLE)	spm	50-100
SHUT HEIGHT(SDAU)(MAX DIE HEIGHT)	mm	650
SLIDE ADJUSTMENT	mm	150
BOLSTER AREA (LRXFB)	mm	2200x1300
SLIDE AREA (LRXFB)	mm	2200x1100
SIDE OPENING (FBxH)	mm	830x650
SLIDE GUIDING	-	8 POINT FLAT
MAIN MOTOR	kW	30
FLOOR TO TOP OF BOLSTER (WITHOUT PAD)	mm	900
PRESS ACCORDING ACCURACY	-	JIS 6402-1985
DRIVE	-	CENTRAL GEAR BOX
LUBRICATION	-	CENTRALIZED RECIRCULATING OIL

DIE CUSHION OPTIONAL

CAPACITY	kN(t)	280(28)
STROKE	mm	150
PAD AREA (LRXFB)	mm	1780x800

NOTE:-DIMENSIONS AND SKETCHES ARE FOR REFERENCE ONLY

SINGHAL
POWER PRESSES PVT.LTD



DRG. NO.

GA-HMX-2-250-150-08

DRAWN BY DP CHECKED BY VR APPROVED BY VR DATE 13/01/2020 SHEET 1 OF 1