

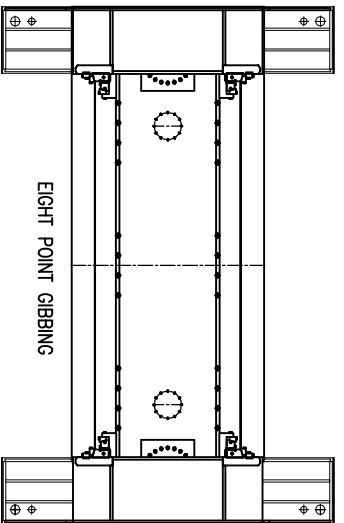
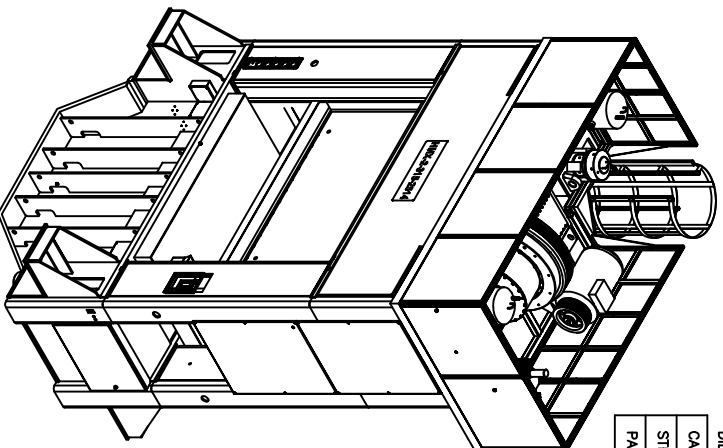


SPECIFICATION OF HMX-2-315

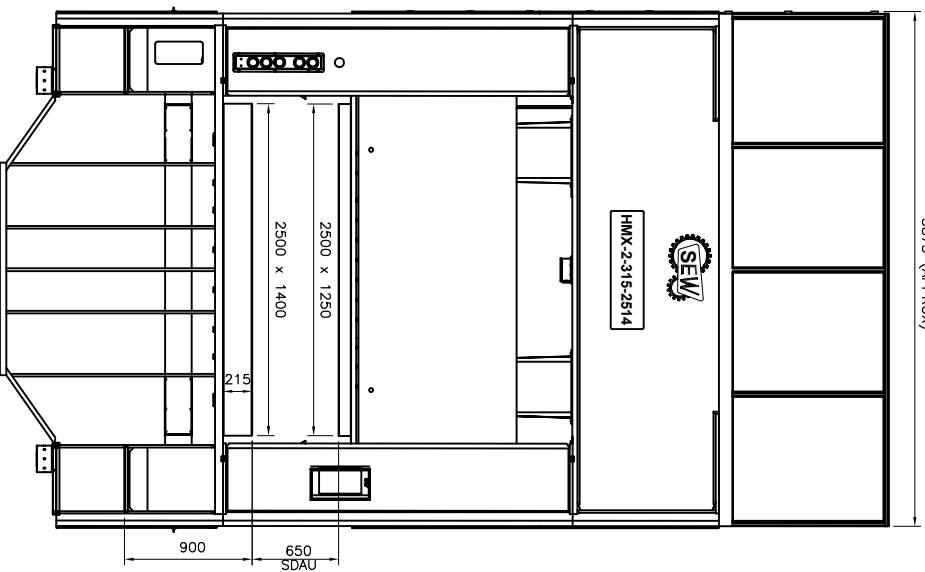
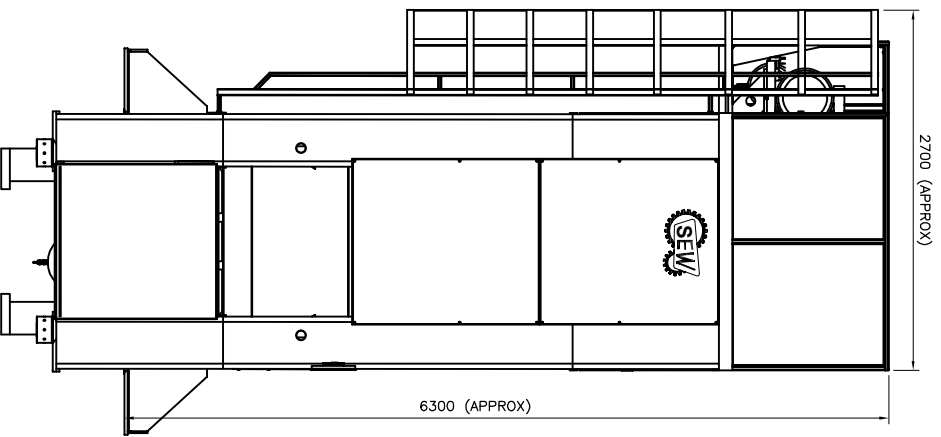
DESCRIPTION		
PRESS FORCE CAPACITY ● 6.5 mm FBOS	kN(t)	3150(315)
NUMBER OF SUSPENSION	—	2
STROKE LENGTH	mm	150
STROKE PER MINUTE (VARIABLE)	spm	40-80
SHUT HEIGHT(SDAU)(MAX DIE HEIGHT)	mm	650
SLIDE ADJUSTMENT	mm	150
BOLSTER AREA (LRxRB)	mm	2500x1400
SLIDE AREA (LRxRB)	mm	2500x1250
SIDE OPENING (FRxH)	mm	830x850
SLIDE GUIDING	—	8 POINT FLAT
MAIN MOTOR	kW	37
FLOOR TO TOP OF BOLSTER (WITHOUT PAD)	mm	900
PRESS ACCORDING ACCURACY	—	JIS 6402-1985
DRIVE	—	CENTRAL GEAR BOX
LUBRICATION	—	CENTRALIZED RECIRCULATING OIL

DIE CUSHION OPTIONAL

CAPACITY	kN(t)	280(28)
STROKE	mm	150
PAD AREA (LRxRB)	mm	740x540x2



3875 (APPROX)



NOTE:-DIMENSIONS AND SKETCHES ARE FOR REFERENCE ONLY

SINGHAL
POWER PRESSES PVT.LTD



DRG. NO.

GA-HMX-2-315-150-08
SHEET 1 OF 1

DRAWN BY DP CHECKED BY VR APPROVED BY VR DATE 13/01/2020