

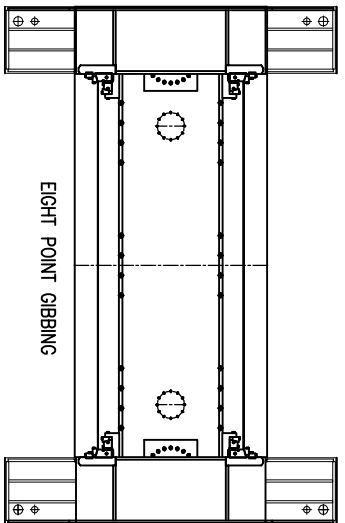


### SPECIFICATION OF HMX-2-315

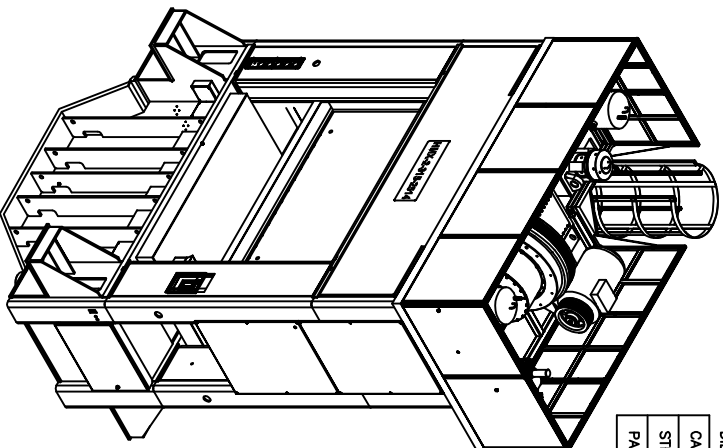
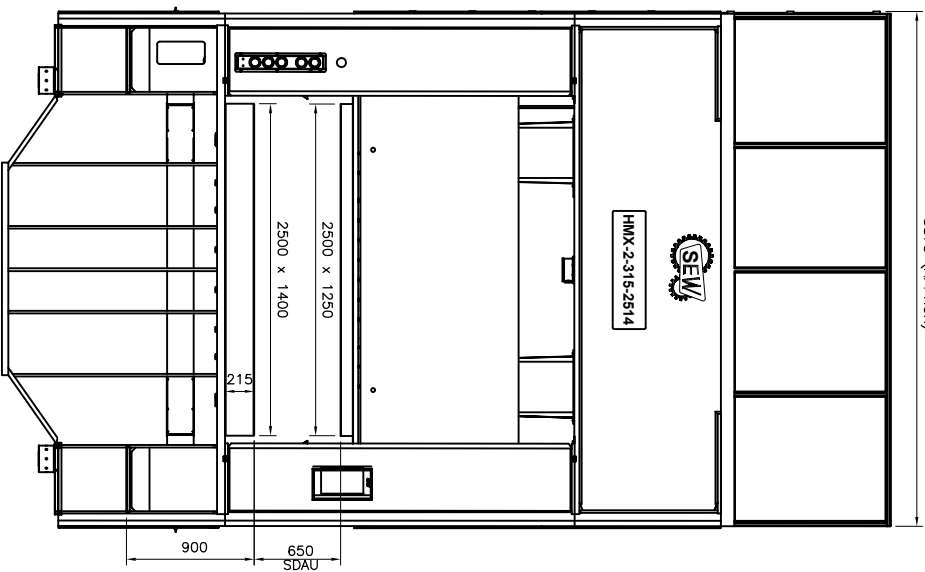
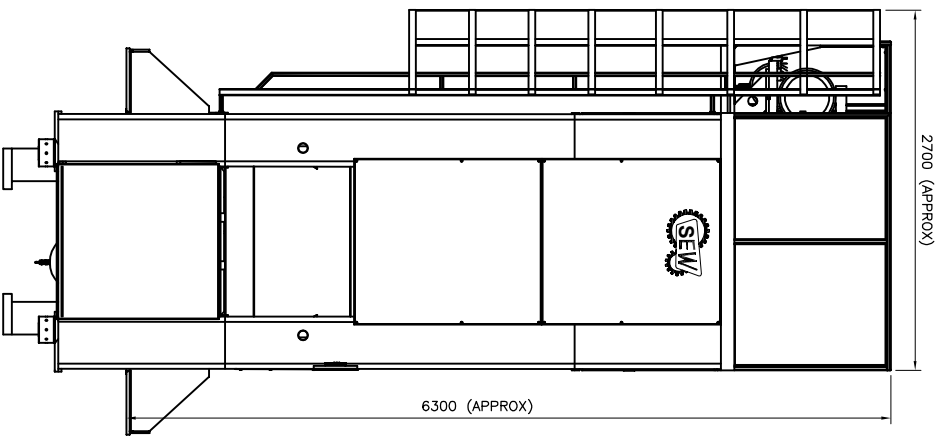
DESCRIPTION		
PRESS FORCE CAPACITY ● 6.5 mm FBOS	kN(t)	3150(315)
NUMBER OF SUSPENSION	—	2
STROKE LENGTH	mm	300
STROKE PER MINUTE (VARIABLE)	spm	20-40
SHUT HEIGHT(SDAU)(MAX DIE HEIGHT)	mm	650
SLIDE ADJUSTMENT	mm	150
BOLSTER AREA (LRxFB)	mm	2500x1400
SLIDE AREA (LRxFB)	mm	2500x1250
SIDE OPENING (FBxH)	mm	830x650
SLIDE GUIDING	—	8 POINT FLAT
MAIN MOTOR	kW	37
FLOOR TO TOP OF BOLSTER (WITHOUT PAD)	mm	900
PRESS ACCORDING ACCURACY	—	JIS 6402-1985
DRIVE	—	CENTRAL GEAR BOX
LUBRICATION	—	CENTRALIZED RECIRCULATING OIL

#### DIE CUSHION OPTIONAL

CAPACITY	kN(t)	280(28)
STROKE	mm	150
PAD AREA (LRxFB)	mm	740x540x2



3875 (APPROX)



NOTE:-DIMENSIONS AND SKETCHES ARE FOR REFERENCE ONLY

**SINGHAL**  
POWER PRESSES PVT.LTD



DRG. NO.

GA-HMX-2-315-300-08  
SHEET 1 OF 1

DRAWN BY DP CHECKED BY VR APPROVED BY VR DATE 13/01/2020