

SEW SPECIFICATION OF SCL-1-250 [CRANKLESS DEIVE]

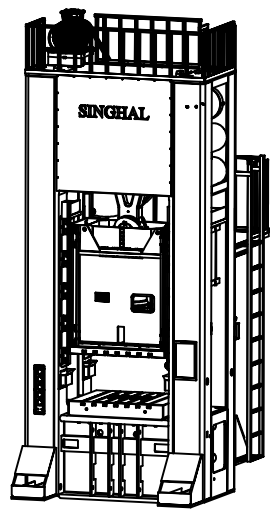
PRESS CAPACITY	TONNE	250
STROKE LENGTH (FIX)	mm	300
TONNAGE RATING POINT [B.D.C]	mm	9
SPEED (VARIABLE)	SPM	25~35@30 FULL LOAD
DIE HEIGHT [SDAU]	mm	550
SLIDE ADJUSTMENT	mm	180
BOLSTER AREA [LRxFB]	mm	1200x1000
BOLSTER THICKNESS	mm	175
SLIDE AREA [LRxFB]	mm	1200X900
MAIN MOTOR	kw	22
FLOOR TO TOP OF BOLSTER	mm	1000
OVER LOAD SAFETY	HYD. OVER LOAD	
LUBRICATION	CENTRALIZED RECIRCULATING OIL	

OPTIONAL

DIE CUSHION SINGLE STAGE MODULAR	PNEUMATIC DIE CUSHION	TONNE	20
	DIE CUSHION STK. LENGTH	mm	150
	DIE CUSHION PAD AREA	mm	650x550

SPEED (FIX)	SPM	30
MAIN MOTOR	kw	18.5

NOTE : AS PER SEW RECOMMENDATION, THE MAXIMUM BLANKING LOAD ON THIS PRESS SHOULD NOT EXCEED 60% OF THE PRESS CAPACITY.



SCALE	1:1	SURFACE FINISH	WEIGHT
DATE	15-01-2024		***
DRAWN	DP	MATERIAL:	
CHKD.	MS		
APPD.	MS		
PROJECTION		NAME:	G.A. DRAWING
		DRG. NO.	SCL-1-250-1210



SINGHAL
POWER PRESSES PVT.LTD



G.A. DRAWING
SCL-1-250-1210