

SEW SPECIFICATION OF SCL-1-320L [CRANKLESS DEIVE]

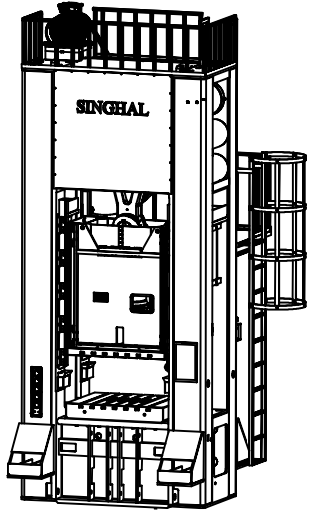
PRESS CAPACITY	TONNE	320
STROKE LENGTH (FIX)	mm	300/350
TONNAGE RATING POINT [B.D.C]	mm	9
SPEED (VARIABLE)	SPM	20~30@25 FULL LOAD
DIE HEIGHT [SDAU]	mm	600
SLIDE ADJUSTMENT	mm	200
BOLSTER AREA [LRxFB]	mm	1300x1100
BOLSTER THICKNESS	mm	185
SLIDE AREA [LRxFB]	mm	1300X1000
MAIN MOTOR	kw	30
FLOOR TO TOP OF BOLSTER	mm	900
OVER LOAD SAFETY	HYD. OVER LOAD	
LUBRICATION	CENTRALIZED RECIRCULATING OIL	

OPTIONAL

DIE CUSHION SINGLE STAGE MODULAR	PNEUMATIC DIE CUSHION	TONNE	30
	DIE CUSHION STK. LENGTH	mm	150
	DIE CUSHION PAD AREA	mm	800x500

SPEED (FIX)	SPM	25
MAIN MOTOR	kw	22

NOTE : AS PER SEW RECOMMENDATION, THE MAXIMUM BLANKING LOAD ON THIS PRESS SHOULD NOT EXCEED 60% OF THE PRESS CAPACITY.



NOTE:- M/C PIT REQUIRED

SCALE	1:1	SURFACE FINISH	WEIGHT
DATE	15/01/2024		***
DRAWN	DP	MATERIAL:	
CHKD.	MS		
APPD.	MS		
PROJECTION		NAME:	G.A. DRAWING
		DRG. NO.	SCL-1-320-1311

