

SEW SPECIFICATION OF SCL-1-630L [CRANKLESS DEIVE]

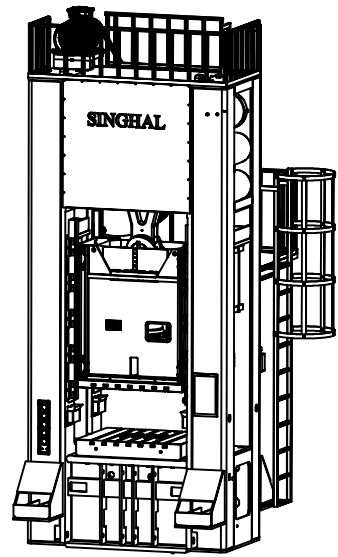
PRESS CAPACITY	TONNE	630
STROKE LENGTH (FIX)	mm	300/350
TONNAGE RATING POINT [B.D.C]	mm	11
SPEED (VARIABLE)	SPM	10~20@15 FULL LOAD
DIE HEIGHT [SDAU]	mm	700
SLIDE ADJUSTMENT	mm	250
BOLSTER AREA [LRxFB]	mm	1600x1250
BOLSTER THICKNESS	mm	245
SLIDE AREA [LRxFB]	mm	1600X1150
MAIN MOTOR (FOR FIX)	kW	55
FLOOR TO TOP OF BOLSTER(WITH PIT)	mm	900
OVER LOAD SAFETY	HYD. OVER LOAD	
LUBRICATION	CENTRALIZED RECIRCULATING OIL	

OPTIONAL

DIE CUSHION	PNEUMATIC DIE CUSHION	TONNE	50
DOUBLE STAGE	DIE CUSHION STK. LENGTH	mm	200
MODULAR	DIE CUSHION PAD AREA	mm	910x780

SPEED (FIX)	SPM	15
MAIN MOTOR	kW	45

NOTE:- M/C PIT REQUIRED



SCALE	1:1	SURFACE FINISH	WEIGHT
DATE	15/01/2024		***
DRAWN	DP	MATERIAL:	
CHKD.	MS		
APPD.	MS		
PROJECTION		NAME:	G.A. DRAWING
		DRG. NO.:	SCL-1-630-1612

