

SEW SPECIFICATION OF SCL-1-800 [CRANKLESS DEIVE]

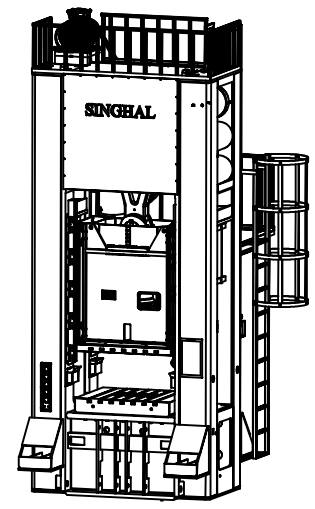
PRESS CAPACITY	TONNE	800
STROKE LENGTH (FIX)	mm	400/450
TONNAGE RATING POINT [B.D.C]	mm	13
SPEED (VARIABLE)	SPM	10~20@15 FULL LOAD
DIE HEIGHT [SDAU]	mm	800
SLIDE ADJUSTMENT	mm	250
BOLSTER AREA [LRxFB]	mm	1600x1250
SLIDE AREA [LRxFB]	mm	1600X1150
MAIN MOTOR (FOR FIX)	kW	75
FLOOR TO TOP OF BOLSTER	mm	600
OVER LOAD SAFETY	HYD. OVER LOAD	
LUBRICATION	CENTRALIZED RECIRCULATING OIL	

OPTIONAL

DIE CUSHION	PNEUMATIC DIE CUSHION	TONNE	50
DOUBLE STAGE	DIE CUSHION STK. LENGTH	mm	200
MODULAR	DIE CUSHION PAD AREA	mm	910x780

SPEED (FIX)	SPM	15
MAIN MOTOR	kW	55

NOTE : AS PER SEW RECOMMENDATION, THE MAXIMUM BLANKING LOAD ON THIS PRESS SHOULD NOT EXCEED 60% OF THE PRESS CAPACITY.



SCALE	1:1	SURFACE FINISH	WEIGHT
DATE	15/01/2024		***
DRAWN	DP	MATERIAL:	
CHKD.	MS		
APPD.	MS		
PROJECTION		NAME:	G.A. DRAWING
		DRG. NO.	SCL-1-800-1612

