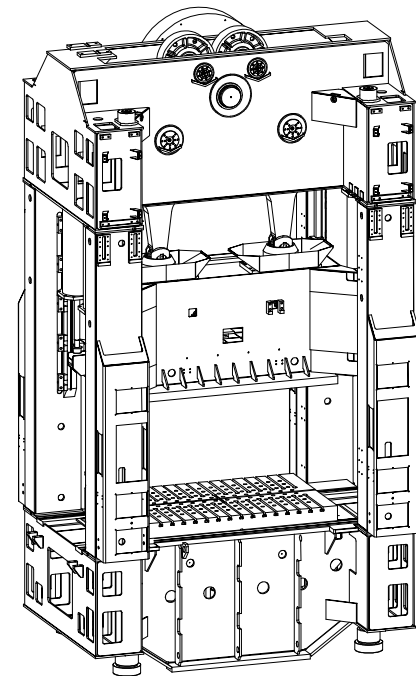


SEW SPECIFICATION OF SCL-2-500-H (CRANKLESS DRIVE)		
DESCRIPTION	UNIT	
CAPACITY	T	500
RATING POINT	mm	13
NUMBER OF SUSPENSION	—	2
STROKE LENGTH	mm	600
CONTINUOUS SPEED (VARIABLE)	spm	10-20
MAX DIE HEIGHT (SDAU)	mm	850
SLIDE ADJUSTMENT (MOTORIZED)	mm	300
BOLSTER AREA (LRXFB)	mm	2500x1600
SLIDE AREA (LRXFB)	mm	2500x1600
SLIDE GUIDING	—	8
MAIN MOTOR	kW	55
FLOOR TO TOP OF BOLSTER	mm	600
PRESS ACCORDING ACCURACY	—	JIS 6402-1985 GRADE-1
DRIVE	—	ECCENTRIC GEAR
LUBRICATION	—	CENTRALIZED RECIRCULATING OIL
BOLSTER THICKNESS	mm	235

DIE CUSHION (PISTON TYPE)		
DESCRIPTION	UNIT	
CAPACITY	tone	80
STROKE	mm	160
PAD AREA	mm	2050x1150



SEW SINGHAL
POWER PRESSES PVT.LTD

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CHECKED BY	
APPROVED BY	VR
DATE	12/01/2020