



SEW SPECIFICATION OF SCL-2-630-H (CRANKLESS DRIVE)		
DESCRIPTION	UNIT	
CAPACITY	T	630
RATING POINT	mm	13
NUMBER OF SUSPENSION	—	2
STROKE LENGTH	mm	600
CONTINUOUS SPEED (VARIABLE)	spm	10-20
MAX DIE HEIGHT (SDAU)	mm	1100
SLIDE ADJUSTMENT (MOTORIZED)	mm	400
BOLSTER AREA (LRXFB)	mm	3100x1600
SLIDE AREA (LRXFB)	mm	3100x1600
SLIDE GUIDING	—	8
MAIN MOTOR	kW	75
FLOOR TO TOP OF BOLSTER	mm	600
PRESS ACCORDING ACCURACY	—	JIS 6402-1985 GRADE-1
DRIVE	—	ECCENTRIC GEAR
LUBRICATION	—	CENTRALIZED RECIRCULATING OIL
BOLSTER THICKNESS	mm	245

DIE CUSHION (OPTIONAL)		
DESCRIPTION	UNIT	
CAPACITY	tone	100
STROKE	mm	220
PAD AREA	mm	2650X1150

SEW SINGHAL POWER PRESSES PVT.LTD	
DRAWN BY	ABHI
CHECKED BY	VR
APPROVED BY	VR
DATE	28/06/2019

	TITLE	G.A.DRAWING	DRG. NO.	SCL-2-630-H-08	REV.	00