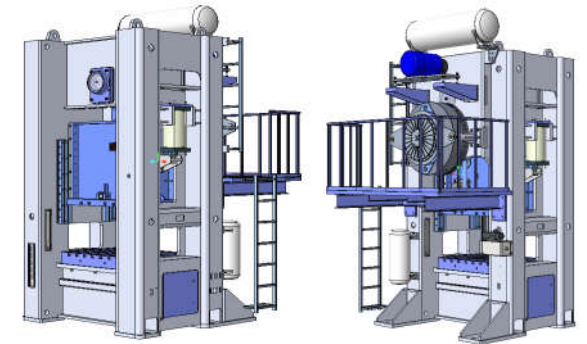


SPECIFICATION OF SBP-250-SG [GEARED]

| | |
|-------------------------------|----------------------|
| PRESS CAPACITY IN TON | 250 Ton (2500 KN) |
| STROKE LENGTH (FIX) | 250 mm |
| TONNAGE RATING POINT [B.D.C] | 6 mm |
| SLIDE ADJUSTMENT | 120 mm |
| SLIDE AREA [LRxFB] | 1100x900 mm |
| DIE HEIGHT [SDAU] | 500 mm |
| BOLSTER AREA [LRxFB] | 1200x1000 mm |
| BOLSTER THICKNESS | 175 mm |
| MACHINE SPEED [FIX SPEED] | 30 SPM |
| MAIN MOTOR [FOR FIX SPEED] | 25 hp |
| MACHINE SPEED [VARIBALE SPM] | 25~40 SPM |
| MAIN MOTOR [FOR VARIABLE SPM] | 30 |
| FLOOR TO TOP OF BOLSTER | 950 mm (WITHOUT AVM) |
| OVER LOAD SAFETY | HYD. OVER LOAD |
| LUBRICATION (GREASE) | MOTORIZED |
| CAM LIMIT SWITCH | ENCODER BASED E-CAM |

OPTIONAL ACCESSORIES - DIE CUSHION

| | |
|---|------------|
| PNEUMATIC DIE CUSHION (PISTON CYLINDER) | 15T |
| DIE CUSHION STK. LENGTH (FIXED) | 140 mm |
| DIE CUSHION PAD AREA | 740X540 mm |



| | | | |
|------------|------------|----------------|-----------------|
| SCALE | 1:1 | SURFACE FINISH | WEIGHT |
| DATE | 03/10/2023 | | APPROX. 27 TON |
| DRAWN | DK | MATERIAL: | |
| CHKD. | DK | | |
| APPD. | MS | | |
| PROJECTION | | NAME | G.A. DRAWING-SG |
| | | DWG.NO. | SBP-250-SF-08 |



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