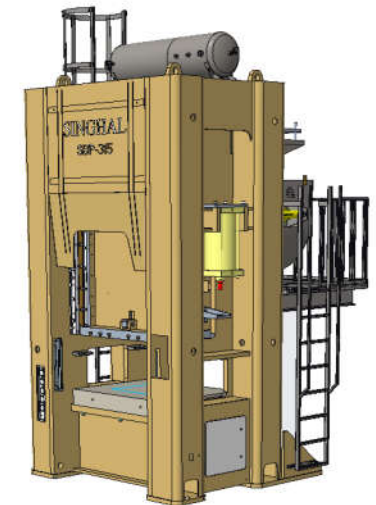


SPECIFICATION OF SBP-320 TON [GEARED] [AS- SERIES]

PRESS CAPACITY IN TON	320 Ton (3200 KN)
STROKE LENGTH (FIX)	300 mm
TONNAGE RATING POINT [B.D.C]	07 mm
SLIDE ADJUSTMENT	120 mm
SLIDE AREA [LRxFB]	1200x1000 mm
DIE HEIGHT [SDAU]	600 mm
BOLSTER AREA [LRxFB]	1300x1100 mm
BOLSTER THICKNESS	175 mm
MACHINE SPEED [FIX]	30 SPM
MAIN MOTOR [SIXED SPM]	22.5
MACHINE SPEED [VARIABLE SPM]	20~40 SPM
MAIN MOTOR [kW]	30
FLOOR TO TOP OF BOLSTER	1000 mm (WITHOUT AVM)
OVER LOAD SAFETY	HYD. OVER LOAD
LUBRICATION (GREASE)	MOTORIZED
CAM LIMIT SWITCH	ENCODER BASED E-CAM

OPTIONAL ACCESSORIES - DIE CUSHION

PNEUMATIC DIE CUSHION (PISTON CYLINDER)	25T
DIE CUSHION STK. LENGTH (FIXED)	150 mm
DIE CUSHION PAD AREA	850X550 mm



SCALE	1:1	SURFACE FINISH	WEIGHT (GROSS)
DATE	15/01/2024		***
DRAWN	DK		
CHKD.	DK	MATERIAL:	
APPD.	MS		
PROJECTION		NAME:	G.A DRAWING
		DRG.NO.	SBP-315-08



**SINGHAL**  
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