



SEW SPECIFICATION OF SBP-400 [GEARED]		
PRESS CAPACITY	TON	400
STROKE LENGTH (FIX)	mm	300
TONNAGE RATING POINT [B.D.C]	mm	8
SPEED (FIX)	SPM	30
SPEED (VARIBALE)	SPM	20~40
DIE HEIGHT [SDAU]	mm	600
SLIDE ADJUSTMENT	mm	150
BOLSTER AREA [LRxFB]	mm	1450x1200
BOLSTER THICKNESS	mm	200
SLIDE AREA [LRxFB]	mm	1250x1100
MAIN MOTOR [FOR FIXED SPM]	HP	40
MAIN MOTOR [FOR VARIABLE SPM]	HP	50
FLOOR TO TOP OF BOLSTER	mm	1250
OVER LOAD SAFETY	HYD. OVER LOAD	
LUBRICATION	MOTORIZED (GREASE)	

DIE CUSHION OPTIONAL ACCESSORIES		
PNEUMATIC DIE CUSHION	TON	30
DIE CUSHION STK. LENGTH	mm	150
DIE CUSHION PAD AREA	mm	850x500

SCALE	1:1	SURFACE FINISH	WEIGHT
DATE	15/01/2024		
DRAWN	DK	MATERIAL:	
CHKD.	DK		
APPD.	MS		
PROJECTION		NAME:	G.A. DRAWING
		ORG. NO.	SBP-400-SF-08

**SEW** SINGHAL  
POWER PRESSES PVT.LTD



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SBP-400-SF-08