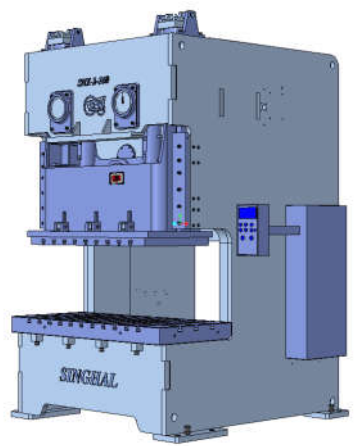


SPECIFICATION OF SNX-2-200 SG MODEL

CAPACITY IN TON	200 (2000 KN)
NO. OF SUSPENSION	02
STROKE LENGTH (FIXED)	230 mm
SPEED (VARIABLE SPM)	35 SPM
SPEED (VARIABLE SPM)	25 ~ 45 SPM
DRIVE	GEARED
TONAGE RATING POINT(B.D.C.)	7 mm
SHUT HEIGHT FROM BOLSTER	500 mm
SLIDE ADJUSTMENT (MOTORIZED)	120 mm
BOLSTER AREA	2420 X 840 mm
BOLSTER THICKNESS	165 mm
SLIDE AREA	1900 X 720 mm
MAIN MOTOR (FOR FIX SPM)	20 hp
MAIN MOTOR (FOR VARIABLE SPM)	25 hp
FLOOR TO TOP OF BOLSTER	1000 mm
LUBRICATION	MOTORISED GREASE

PNEUMATIC DIE CUSHION

DIE CUSHION (PISTON CYLINDER)	20T (10T X 2)
DIE CSHION STROKE	120 mm
PAD AREA	1400X450 mm



SIX POINT GIBBING

LINEAR DEVIATIONS WHERE NOT SPECIFIED									ANGULAR DEVIATIONS WHERE NOT SPECIFIED									
LENGTH mm	≤6	≤30	≤120	≤315	≤1000	≤2000	≤4000	≤8000	LENGTH mm SHORTER SIDE OF ANGLE	≤6	≤30	≤120	≤400	TOL. ON ANGLE ± DEG. / MIN.	1'	30'	20'	10'
TOL.± mm	0.1	0.2	0.3	0.5	0.8	1.2	2	3										

REV.	DESCRIPTION	SIGN	DATE	PROJECTION	NAME:	G.A DRAWING-SG
					ORG.NO.	SNX-2-200-8 SG
				MODEL: SNX-2-200 SG SCALE: 1:1 DATE: 15/01/2024 DRAWN: DK CHKD: DK APPD: MS		SURFACE FINISH WEIGHT: 28 TON APPROX MATERIAL:
		SINGHAL POWER PRESSES PVT.LTD				