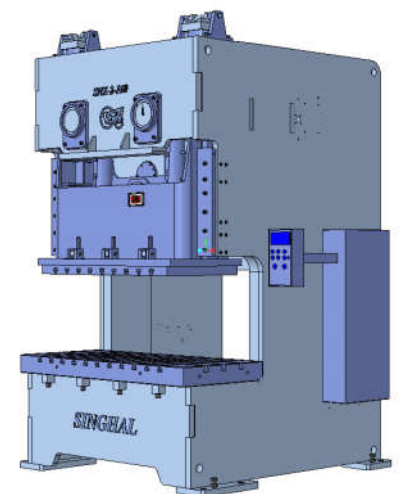


SPECIFICATION OF SNX-2-250 SG

CAPACITY IN TON	250 (2500 kN)
NO. OF SUSPENSION	02
STROKE LENGTH (FIXED)	250 mm
SPEED (FIXED SPM)	30 SPM
SPEED (VARIABLE SPM)	22 ~ 40 SPM
DRIVE	GEARED
TONAGE RATING POINT(B.D.C.)	7 mm
SHUT HEIGHT FROM BOLSTER	550 mm
SLIDE ADJUSTMENT (MOTORIZED)	120 mm
BOLSTER AREA	2750 X 920 mm
BOLSTER THICKNESS	175 mm
SLIDE AREA	2100 X 700 mm
MAIN MOTOR FOR FIXED SPM	25 hp
MAIN MOTOR FOR VARIABLE SPM	30 hp
FLOOR TO TOP OF BOLSTER	1100 mm
LUBRICATION	MOTORISED GREASE

OPTIONAL ACCESSORIES - DIE CUSHION

CAPACITY IN TON	28T (14T X 2 STAGE)
STROKE LENGTH (FIXED)	120 mm
PRESSURE PAD AREA	1400 X 450 mm



SIX POINT GIBBING

LINEAR DEVIATIONS WHERE NOT SPECIFIED								ANGULAR DEVIATIONS WHERE NOT SPECIFIED							
LENGTH mm	≤6	≤30	≤120	≤315	≤1000	≤2000	≤4000	≤8000	LENGTH mm SHORTER SIDE OF ANGLE	≤6	≤30	≤120	≤400		
TOL.± mm	0.1	0.2	0.3	0.5	0.8	1.2	2	3	TOL. ON ANGLE ± DEG. / MIN.	1'	30'	20'	10'		

MODEL: SNX-2-250 SG	SCALE: 1:1	SURFACE FINISH	WEIGHT
DATE: 15/01/2024	DRAWN: DK	MATERIAL:	37 TON
CHKD: DK	APPD: MS	NAME: G.A DRAWING-SG	DRG.NO: SNX-2-250-8 SG
REV.	DESCRIPTION	SIGN	DATE
POWER PRESSES PVT.LTD			