

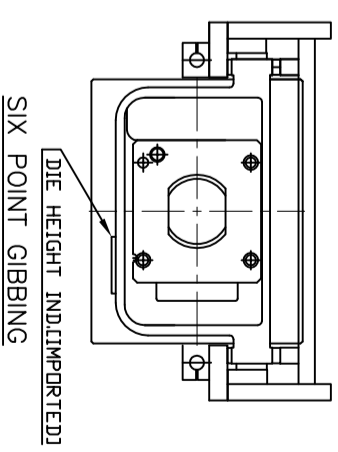
Blanking Operation - As per SEW recommendation, the maximum blanking load on the press should not exceed 60% of the press rated capacity when the working load is uniformly distribute in the bolster covering minimum 65% of central area

**SEW SPECIFICATION OF SNX-250 TONNE [GEARED]**

PRESS CAPACITY IN TONNE	250 Tonne
STROKE LENGTH [FIX]	250 mm
TONNAGE RATING POINT [B.D.C.]	6 mm
SLIDE ADJUSTMENT	120 mm[MOTORISED]
SLIDE AREA [LRxFB]	960x720 mm
DIE HEIGHT [SDAU]	450 mm
BOLSTER AREA [LRxFB]	1500x900 mm
BOLSTER THICKNESS	175 mm
THROAT DEPTH	460 mm
CLEAR DIST. BETWEEN UPRIGHTS	1000 mm
MAIN MOTOR [HP x RPM]	25x4P
MACHINE SPM.	30
FLOOR TO TOP OF BOLSTER	1000 mm
OVER LOAD SAFETY	HYD. OVER LOAD
LUBRICATION	GREASE LUB.
CAM LIMIT SWITCH	ENCODER BASE E-CAMS

**VARIABLE**

MACHINE SPM.	25~40
MAIN MOTOR [HP x RPM]	30X4P
<b>DIE CUSHION (OPTIONAL)</b>	
PNEUMATIC DIE CUSHION	14 Tonne.
DIE CUSHION STK. LENGTH	120
DIE CUSHION PAD AREA	740X540 mm



REV.	DESCRIPTION	SIGN	DATE	NAME

NAME OF M/C	SNX-250	QTY.	01
SCALE	N.T.S.	SURFACE FINISH	WEIGHT(KGS)
DATE	02/07/2021	0.8	1.6
DRAWN	MAYUR	3.2	***
CHKD.			
APPR.			
PROJECTION			

**SEW SINGHAL POWER PRESSES PVT.LTD**

**G.A. DRAWING**

DRG NO: SNX-250-SG-FS-08