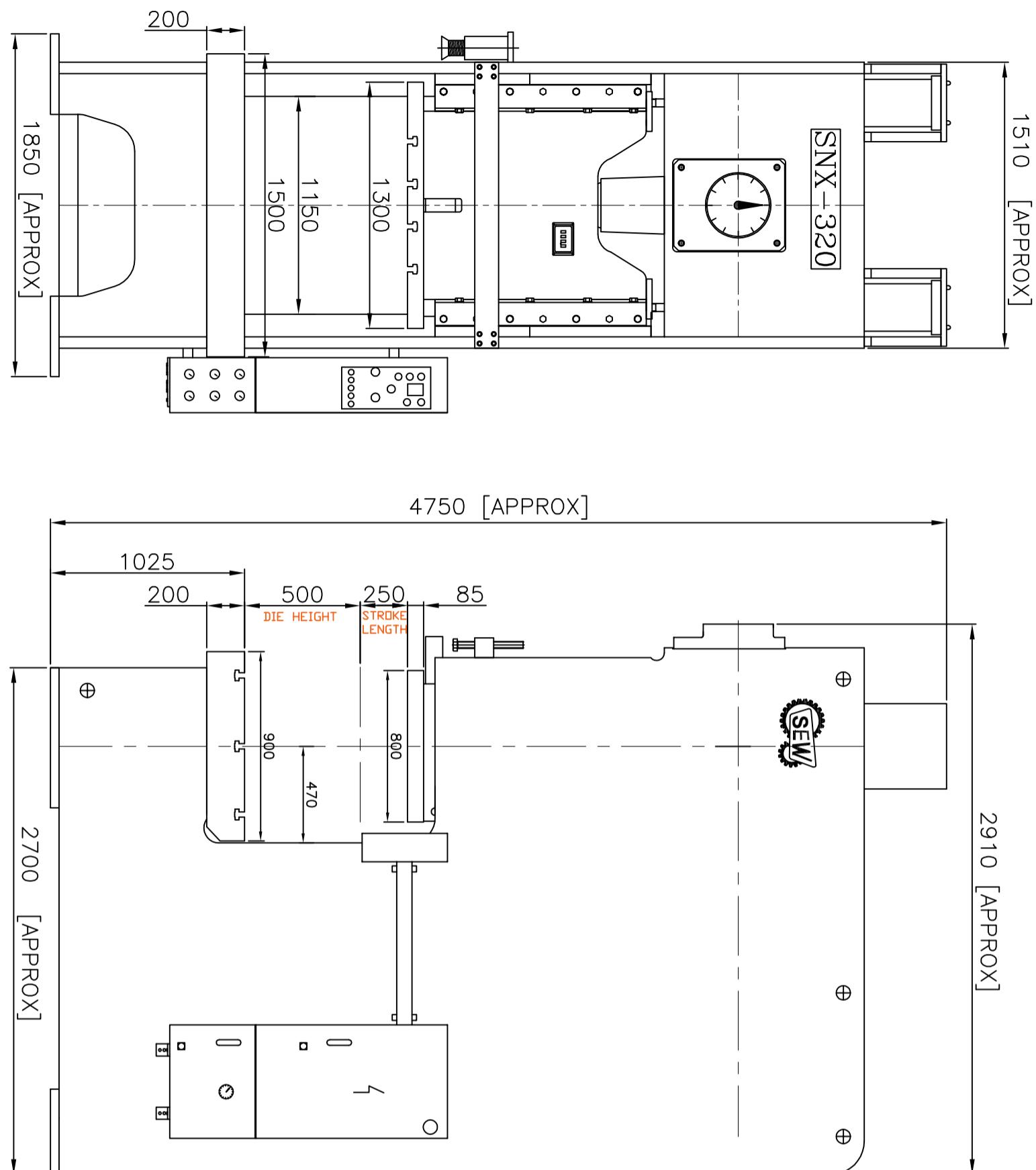


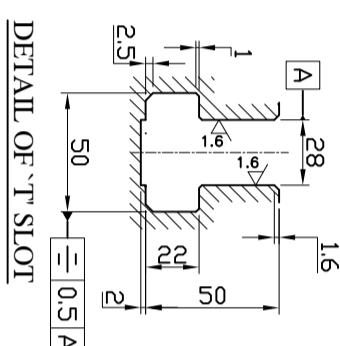
A B C D E F



Blanking Operation - As per SEW recommendation, the maximum blanking load on the press should not exceed 60% of the press rated capacity when the working load is uniformly distributed in the bolster covering minimum 65% of central area

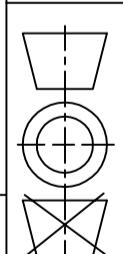
A3	IT.NO	NAME OF M/C	SNX-320	QTY.	**	REMARKS
		SCALE				WEIGHT(KGS)
		DATE	12-12-22			
		DRAWN	MAYUR			NAME :
		CHKD.				
		APPD.				
1		REV.				
		DESCRIPTION	SIGN	DATE		PROJECTION

SIX POINT GIBBING  
BOX TYPE SLIDE



DETAIL OF 'T' SLOP

**SINGHAL**  
POWER PRESSES PVT.LTD



DRG.NO.  
**SNX-320-08**

A B C

D

E

F