



SPECIFICATION OF SNX-320 TONNE [GEARED]	
PRESS CAPACITY IN TONNE	320 Tonne
STROKE LENGTH [FIX]	250 mm
TONNAGE RATING POINT [B.D.C.]	8 mm
SLIDE ADJUSTMENT	150 mm[MOTORISED]
SLIDE AREA [LRxFB]	1300 X 800 mm
DIE HEIGHT [SDAU]	500
BOLSTER AREA [LRxFB]	1500 X 900 mm
BOLSTER THICKNESS	195 mm
MAIN MOTOR [HP x RPM]	30x4P
MACHINE SPM.	30
FLOOR TO TOP OF BOLSTER	1025 mm
OVER LOAD SAFETY	HYD. OVER LOAD
LUBRICATION	GREASE LUB.
CAM LIMIT SWITCH	ENCODER BASE E-CAMS

VARIABLE	
MACHINE SPM.	25~35
MAIN MOTOR [HP x RPM]	40X4P

DIE CUSHION (OPTIONAL) PIDTON CYLINDER TYP.	
PNEUMATIC DIE CUSHION	25 Tonne.
DIE CUSHION STK. LENGTH	150
DIE CUSHION PAD AREA	740x540 mm

Blanking Operation - As per SEW recommendation, the maximum blanking load on the press should not exceed 60% of the press rated capacity when the working load is uniformly distribute in the bolster covering minimum 65% of central area

REV.	DESCRIPTION	SIGN	DATE	PROJECTION	REMARKS

SINGHAL
 POWER PRESSES PVT.LTD

NAME : **G.A.DRAWING**
 DRG.NO. **SNX-320-08**