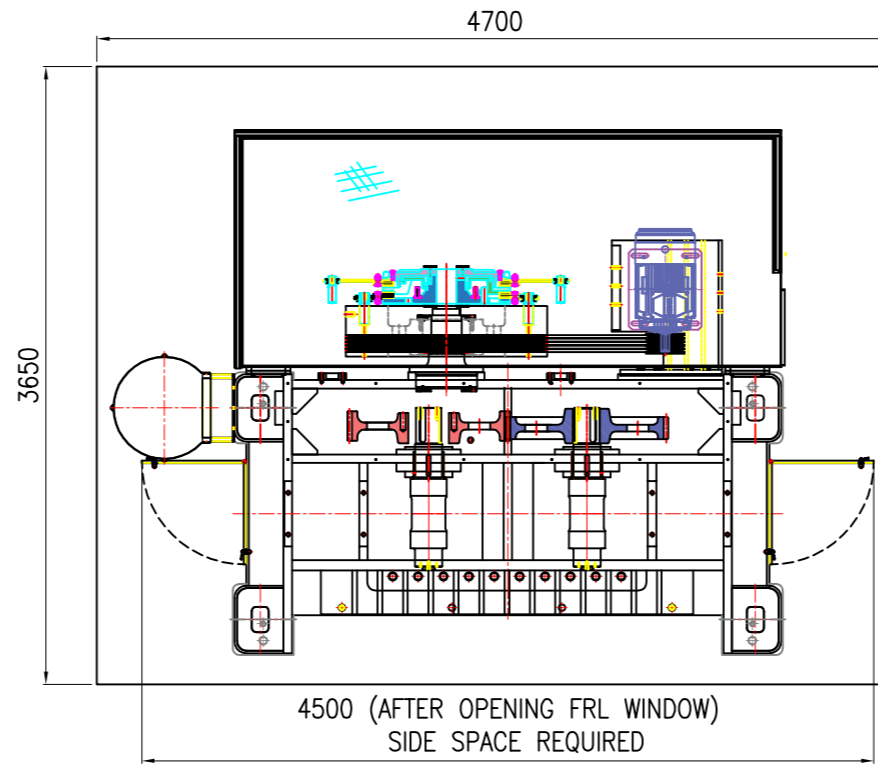
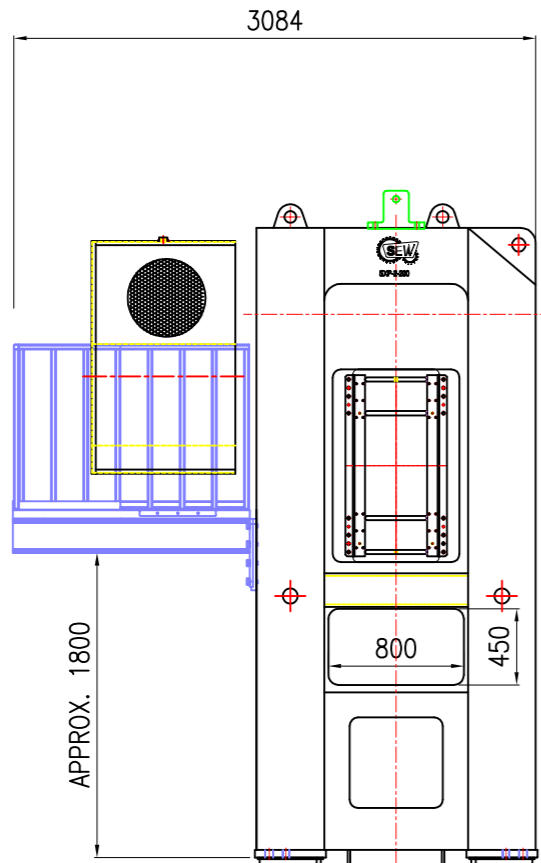


8 POINT GIBBING



4500 (AFTER OPENING FRL WINDOW)
SIDE SPACE REQUIRED

SPECIFICATION OF SXP-2-200	
CAPACITY IN TONNE	200 (2000 KN)
NO. OF SUSPENSION	2
STROKE LENGTH (FIXED)	250 mm
SPEED (FIX)	35 SPM
SPEED (VARIABLE)	25~45 SPM
DRIVE	GEARED
TONAGE RATING POINT(B.D.C.)	7 mm
SHUT HEIGHT FROM BOLSTER	550 mm
SLIDE ADJUSTMENT	120 mm
BOLSTER AREA	2500x1000 mm
BOLSTER THICKNESS	175 mm
SLIDE AREA	2200x820 mm
MAIN MOTOR FOR FIX SPEED	20 hp
MAIN MOTOR FOR VARIABLE SPEED	25 hp
FLOOR TO TOP OF BOLSTER WITH AVM	1108 mm
FLOOR TO TOP OF BOLSTER W/O AVM	1000 mm
LUBRICATION	MOTORISED GREASE

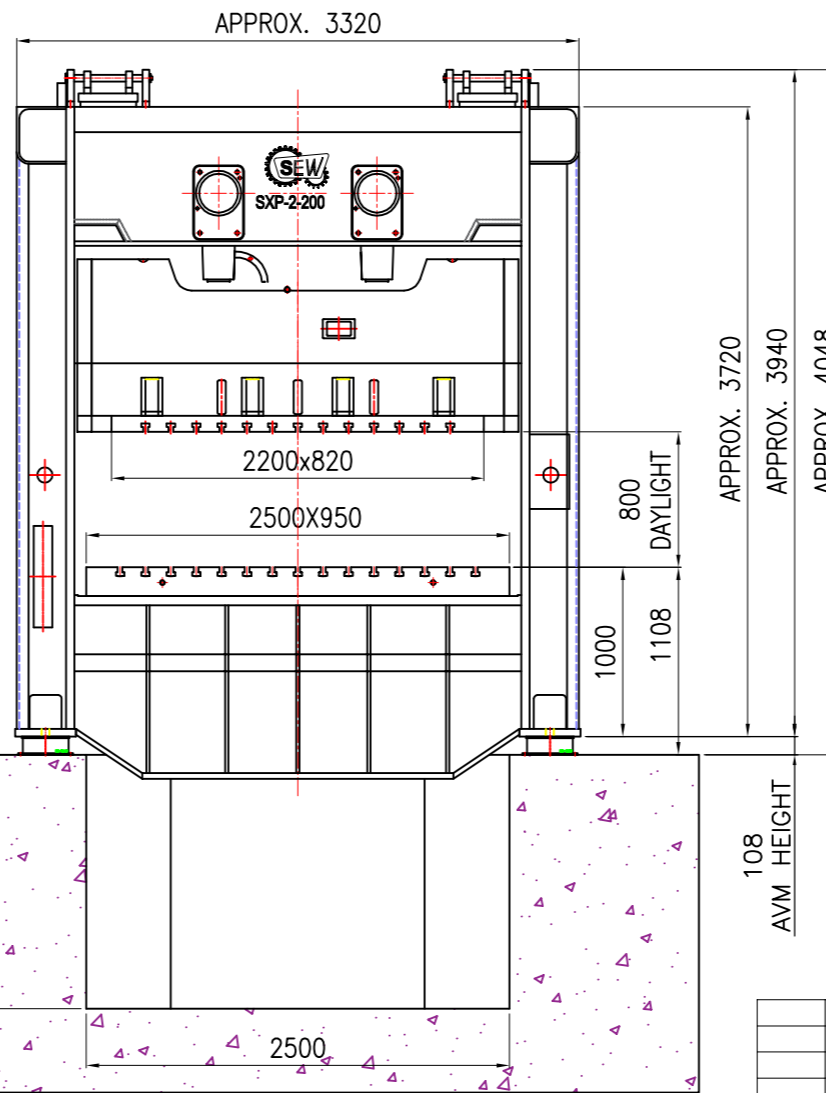


APPROX. 1800

3084

800

450



APPROX. 3320

2200x820

2500x950

800

DAYLIGHT

1000

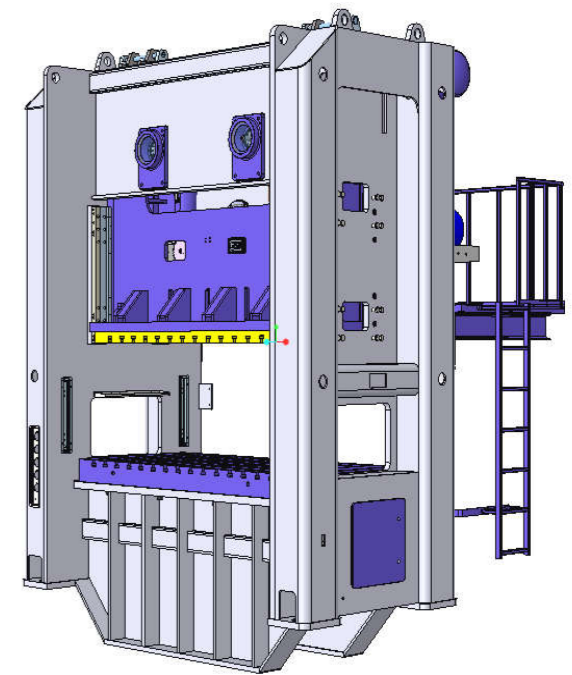
1108

APPROX. 3720

APPROX. 3940

APPROX. 4048

108
AVM HEIGHT



OPTIONAL ACCESSORIES - DIE CUSHION

PISTON CYLINDER TYPE	10 TON X 2
DIE CUSHION STROKE LENGTH (FIXED)	120 mm
DIE CUSHION PAD AREA	1600 X 650 mm

LINEAR DEVIATIONS WHERE NOT SPECIFIED								ANGULAR DEVIATIONS WHERE NOT SPECIFIED					
LENGTH mm	≤6	≤30	≤120	≤315	≤1000	≤2000	≤4000	≤8000	LENGTH mm SHORTER SIDE OF ANGLE	≤6	≤30	≤120	≤400
TOL.± mm	0.1	0.2	0.3	0.5	0.8	1.2	2	3	TOL. ON ANGLE ± DEG. / MIN.	1'	30'	20'	10'

MODEL: SXP-2-200 TON		SCALE: 1:1		SURFACE FINISH		MACHINE WGT.	
DATE: 15/01/2024		DRAWN: DK		CHKD: DK		APPROX. 33 TON	
APPD: MS		PROJECTION		NAME: G. A DRG.		MATERIAL:	
REV.		DESCRIPTION		SIGN		DATE	
DRG.NO. SXP-2-200-08		SINGHAL POWER PRESSES PVT.LTD		G. A DRG.		MATERIAL:	