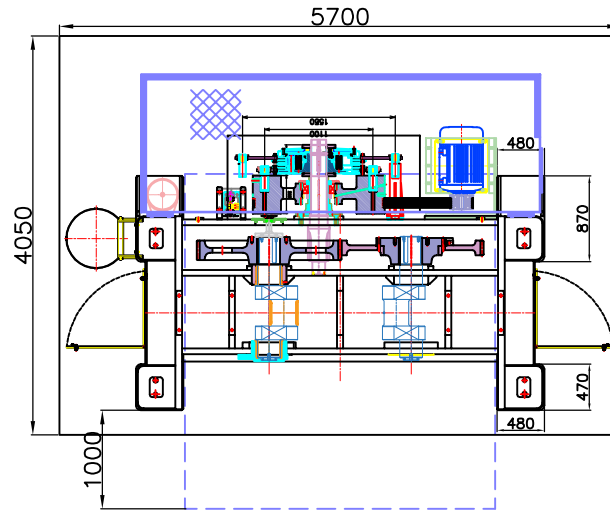


EIGHT POINT GIBBING



5700

4050

480

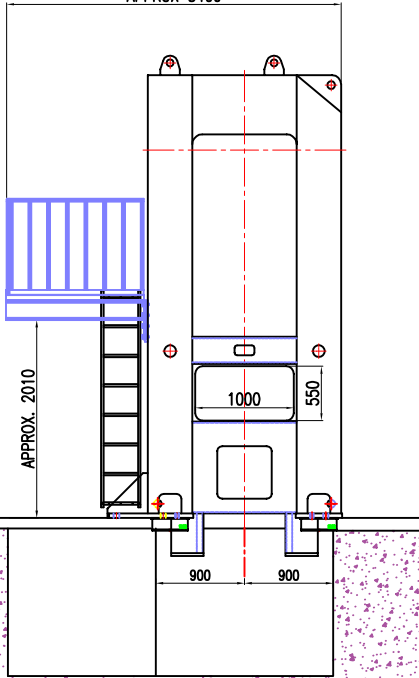
870

470

480

1000

APPROX. 3400



APPROX. 2010

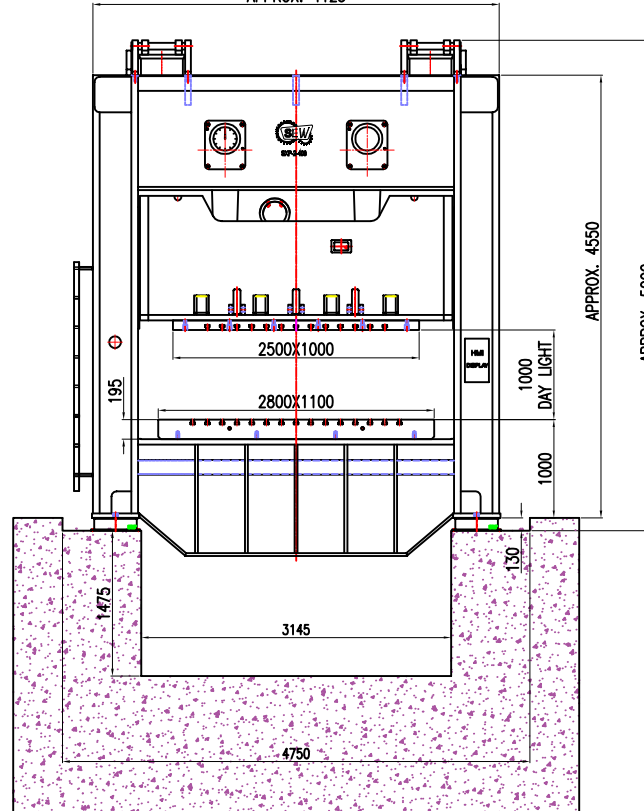
1000

550

900

900

APPROX. 4125



APPROX. 4550

APPROX. 5000

195

2500x1000

2800x1100

1000

1000

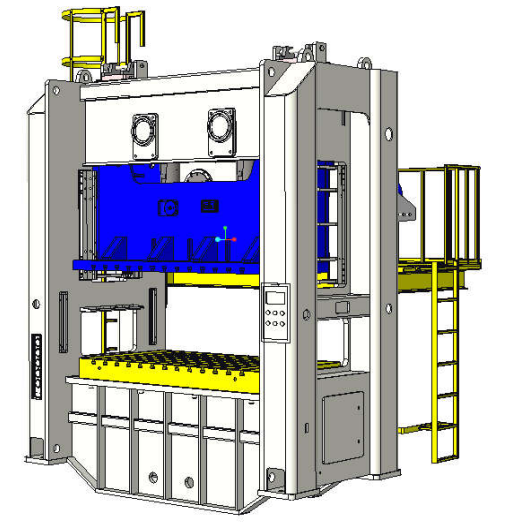
130

3145

4750

SPECIFICATION OF SXP-2-400	
CAPACITY IN TON	400 (4000 KN)
NO. OF SUSPENSION	2
STROKE LENGTH (FIXED)	300 mm
SPEED (FIXED SPM)	30 SPM
SPEED (VARIABLE SPM)	20~40 SPM
DRIVE	GEARED
TONAGE RATING POINT(B.D.C.)	7 mm
SHUT HEIGHT FROM BOLSTER	700 mm
SLIDE ADJUSTMENT	150 mm
BOLSTER AREA	2800x1100 mm
BOLSTER THICKNESS	195 mm
SLIDE AREA	2500x1000 mm
MAIN MOTOR (HPXRPM)-FIXED SPM	40X1440
MAIN MOTOR (HPXRPM)-VARIA. SPM	50X1440
FLOOR TO TOP OF BOLSTER	1000 mm
LUBRICATION	MOTORISED GREASE

OPTIONAL ACCESSORIES - DIE CUSHION	
DIE CUSHION (PISTON CYLINDER TYPE)	15T X 2 STAGE (30 TON)
DIE CUSHION STROKE (ADJUSTABLE)	50~150 mm
PRESSURE PAD AREA	1600 X 700 mm



LINEAR DEVIATIONS WHERE NOT SPECIFIED							ANGULAR DEVIATIONS WHERE NOT SPECIFIED							
LENGTH mm	≤6	≤30	≤120	≤315	≤1000	≤2000	≤4000	≤8000	LENGTH mm	SHORTER SIDE OF ANGLE	≤6	≤30	≤120	≤400
TOL.± mm	0.1	0.2	0.3	0.5	0.8	1.2	2	3	TOL. ON ANGLE ± DEG. / MIN.		1'	30'	20'	10'

SCALE	1:1	SURFACE FINISH	MACHINE WGT.
DATE	15/01/2024		
DRAWN	DK		
CHKD.	DK	MATERIAL:	
APPD.	MS		
REV.	DESCRIPTION	SIGN	DATE
PROJECTION		NAME: G.A. DRG.	
<b>SINGHAL POWER PRESSES PVT.LTD</b>			
		DRG.NO. SXP-2-400-08	